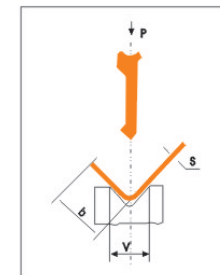
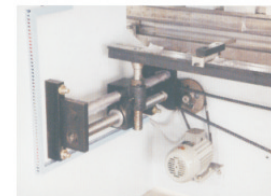


>	<b>WC67Y系列液压板料折弯机</b>
>	<b>WC67Y SERIES HYDRAULIC PLATE BENDERS</b>
<p><b>性能特点</b></p> <ul style="list-style-type: none"> <li>◆整机采用钢板焊接结构，采用振动时效消除内应力，机器强度高、刚性好；</li> <li>◆液压双油缸上传动，机械挡块，扭轴同步，运行平稳可靠，精度高；</li> <li>◆后挡料距离及滑块行程采用电动调节及手动微调方式，并配有数字显示装置，使用方便快捷；</li> <li>◆上模配有挠度补偿装置。</li> </ul> <p><b>Features</b></p> <ol style="list-style-type: none"> <li>1.The whole machine is sheet plate welded structure, with internal stress eliminated by vibration aging technology, high strength and good rigidity of machine.</li> <li>2.Double hydraulic oil cylinder is applied for upper transmission, provided with mechanical limit stopper and synchronous torsion bar, typical of stable and reliable operation, as well as high precision.</li> <li>3.Electrical control and manual fine-tuning mode are adopted for distance of rear stopper and stroke of gliding block, and fitted with digital display device, easy and quick in use.</li> <li>4.Upper die is fitted with deflection compensation device.</li> </ol>	
<p><b>加工工件图</b> <b>PROCESSING WORK</b> <b>PIECE CHART</b></p>	



**板料折弯力计算方法：**  
 计算公式：P=650S<sup>2</sup>L/V (σ<sub>p</sub>=450N/mm<sup>2</sup>)  
 P-折弯力(千牛) S-板厚(毫米) L-板宽(米) V-下模槽口宽(毫米)  
 Calculating Formula:P=650S<sup>2</sup>L/V (σ<sub>p</sub>=450N/mm<sup>2</sup>)  
 P-Bending Force(KN)  
 S-Thickness of the plate (mm)  
 L-Width of the Plate (m)  
 V-V-Opening of the bottom Die (mm)