



QC11Y(K)系列液压闸式(数控)剪板机

QC11Y(K) SERIES HYDRAULIC(CNC)PLATE STEARS

性能特点

- ◆整机采用全钢焊接结构，振动消除应力，具有很好的刚性与稳定性；
- ◆采用先进的液压集成阀块，结构紧凑，减少管路连接，提高了系统的可靠性与易维修性；
- ◆串联油缸使机床在剪切时，剪切角不会变动；
- ◆蓄能器回程平稳、迅速；
- ◆刀片间隙手轮调整，准确、迅速、方便；剪切角可调，减少板料扭曲变形；
- ◆电动后挡料、位置显示器，方便又准确；
- ◆滚动托料球，减少板料划伤，并可减少摩擦力。

Features

The entire machine is in fully steel welded structure, with stress eliminated by vibration aging technology, typical of excellent rigidity and stability. Advanced hydraulic integrated valve block is employed, and the pipeline connection is minimized in a compact structure, to enhance the system reliability and maintainability. Oil cylinders in series ensures the shearing angle not to change during the shearing process of the machine tool. Accumulator return is stable and fast. Blade gap is adjusted with handwheel, in an accurate, rapid, and easy way. The shearing angle is adjustable, to minimize the distortion of sheet bar. Electric rear stopper and position display can be easily and accurately operated. Rolling material support ball is set, to minimize fish tail with sheet bar and to reduce frictional resistance.



型号 Type	可剪板厚 Cutting thickness (mm)	可剪板宽 Cutting length (mm)	行程次数 Stroke times (min ⁻¹)	后挡料距离 Extruded-plate length (mm)	剪切角度 Shear angle (°)	喉口深度 (mm)	主电机功率 Main motor power (KW)	外形尺寸 Dimension L x W x H (mm)
6 x 2500	6	2500	20-45	750	0.5-1.5	80	7.5	3000 x 2075 x 1920
6 x 3200	6	3200	16-45	750	0.5-1.5	80	7.5	3130 x 2075 x 1970
6 x 4000	6	4000	14-45	750	0.5-1.5	80	7.5	4530 x 2075 x 2000
6 x 5000	6	5000	11-40	750	0.5-1.5	80	7.5	6430 x 2075 x 2520
6 x 6000	6	6000	9-36	750	0.5-1.5	80	7.5	7530 x 2075 x 2210
7 x 7000	7	7000	7-28	750	0.5-1.5	80	7.5	7530 x 2075 x 2600
8 x 2500	8	2500	20-45	750	0.5-1.5	80	7.5	3040 x 2075 x 1920
8 x 3200	8	3200	16-45	750	0.5-1.5	80	7.5	3740 x 2075 x 1920
12 x 2500	12	2500	12-35	1000	0.5-2	80	15	3110 x 2575 x 2210
12 x 3200	12	3200	7-35	1000	0.5-2	80	15	3810 x 2575 x 2500
12 x 4000	12	4000	9-35	1000	0.5-2	80	15	4610 x 2575 x 2500
16 x 2500	16	2500	16-40	1000	0.5-2.6	80	22	3130 x 2655 x 2200
16 x 4000	16	4000	12-40	1000	0.5-5.5	80	20	4430 x 2655 x 2570
20 x 2500	20	2500	16-40	1000	0.5-2.6	80	20	3100 x 2600 x 2300
20 x 4000	20	4000	12-40	1000	0.5-5.5	80	30	4600 x 2055 x 2720
25 x 3200	25	3200	8-20	1000	0.5-3.5	80	37	3610 x 2000 x 3300

