

W11系列三辊对称式卷板机 W11 SERIES 3-ROOLING MACHINES



性能特点

◆三辊卷板机和四辊卷板机两大类是金属板材弯曲、滚圆、校正等整形机械；广泛适用于造船、锅炉、航空、水电、装潢、金属结构等诸行业；我公司生产的卷板机系列产品规格齐全、品种多样、结构合理、技术先进，为客户提供满意的产品。

Features

3-and 4-roll bending machine, as the shaping equipment for bending, rolling, leveling of metal plate, is widely used in the industries of shipbuilding, boiler, aerospace, water and electricity, decoration and metal structure, and features complete specifications, multiple types, well-designed structure, and advanced techniques to meet customers' requirements.

型号 Type	卷板最大厚度 (mm) Max. thickness of plate	卷板最大宽度 (mm) Max. width of plate	板材屈服极限 (Mpa) Plate yield limit	卷板速度 (min/min) Rolling speed	滚圆卷板最小直径 (mm) Min. dia. of plate in full roll	上轴直径 (mm) Dia. of upper roller	下轴直径 (mm) Dia. of lower roller	两下轴中心距 (mm) space between of two lower rollers	主电机功率 (KW) Main motor power	外形尺寸L×W×H Dimension (mm)
W11-6 × 1500	6	1500	285	7.16	380	180	160	210	5.5	3310 × 1210 × 1330
W11-6 × 2000	6	2000	285	7.16	380	180	160	210	5.5	3810 × 1210 × 1330
W11-6 × 2500	6	2500	285	7.16	500	190	170	260	7.5	4310 × 1210 × 1330
W11-6 × 3200	6	3200	285	6.46	500	240	200	310	11	5200 × 1400 × 1200
W11-8 × 2000	8	2000	285	7.16	450	190	170	200	7.5	3810 × 1210 × 1330
W11-8 × 2000	8	2000	285	6.46	500	240	200	310	11	4500 × 1420 × 1610
W11-12 × 2000	12	2000	285	6.46	500	240	200	310	11	4050 × 1420 × 1610
W11-12 × 2500	12	2500	285	5	750	280	220	330	15	5000 × 1500 × 1300
W11-12 × 3000	12	3000	285	5	650	280	240	360	22	5500 × 1500 × 1300
W11-16 × 2000	16	2000	285	5	750	280	220	330	15	4500 × 1500 × 1300
W11-16 × 2500	16	2500	285	5	750	280	240	380	12	5000 × 1500 × 1300
W11-16 × 3200	16	3200	285	5	900	340	280	440	30	6300 × 1600 × 1900
W11-20 × 2000	20	2000	285	5	750	280	240	360	22	4500 × 1500 × 1300
W11-20 × 2500	20	2500	285	5	850	280	280	440	30	5600 × 1600 × 1900
W11-25 × 2000	25	2000	285	5	850	300	280	440	30	5100 × 1600 × 1900
W11-25 × 2500	25	2500	285	4.5	900	300	300	490	37	6000 × 1600 × 2150
W11-30 × 2000	30	2000	285	4.5	900	380	300	800	37	5500 × 1480 × 2150
W11-30 × 2500	30	2500	285	4.34	1100	460	380	800	45	6900 × 2300 × 2800
W11-30 × 3000	30	3000	285	5	1200	480	400	800	45	7400 × 2300 × 2800
W11-30 × 3200	30	3200	285	5	1200	500	400	800	45	7900 × 2300 × 2800
W11-40 × 2000	40	2000	285	5	1200	480	400	800	45	6400 × 2300 × 2800
W11-40 × 2500	40	2500	285	5	1400	500	400	800	45	6900 × 2300 × 2800
W11-40 × 3000	40	3000	285	4.37	1800	500	425	850	60	8000 × 1980 × 2250
W11-50 × 3000	50	3000	285	4	2000	600	480	700	75	9900 × 3100 × 3500
W11-60 × 3000	60	3000	285	4	2000	700	560	800	90	9700 × 3200 × 2700

W11S系列上辊万能式卷板机 W11S SERIES ROOLING MACHINE



性能特点

- ◆高精度的端部预弯；
- ◆NC控制，提高生产效率；
- ◆制品精度超群；
- ◆作业安全；
- ◆整体式结构，基础简单，移动方便；
- ◆不同的用途，相应的控制方法；
- ◆丰富的弯曲形状。

Features

1. high-precision end pre-bending
2. NC and high production efficiency
3. products with preeminent precision
4. safe operation
5. structure of whole set with simple base and convenience for movement
6. multiple use with correspondent control
7. rich in bending shape.

型号 Type	卷板最大厚度 (mm) Max. thickness of plate	卷板最大宽度 (mm) Max. width of plate	最大预弯厚度 (mm) Thickness of pre-band	上轴直径 (mm) Dia. of upper roller	下轴直径 (mm) Dia. of lower roller	两下轴中心距 (mm) space between of two lower rollers	主电机功率 (KW) Main motor power	液压电机功率 (KW) hydraulic motor power
6 × 1500	6	1500	4.5	175	125	160	3	2.2
6 × 2000	6	2000	4.5	205	125	160	4	2.2
6 × 2500	6	2500	4.5	235	135	180	4	2.2
6 × 3200	6	3200	4.5	245	145	200	7.5	4
8 × 2000	8	2000	6	235	135	180	5.5	2.2
8 × 2500	8	2500	6	245	145	200	7.5	4
12 × 2000	12	2000	9	255	150	245	7.5	4
12 × 2500	12	2500	9	300	165	270	11	5.5
12 × 3000	12	3000	9	320	180	300	15	5.5
16 × 2000	16	2000	12	300	165	270	11	5.5
16 × 2500	16	2500	12	320	180	300	15	5.5
16 × 3200	16	3200	12	380	200	330	22	7.5
20 × 2000	20	2000	16	320	180	300	15	5.5
20 × 2500	20	2500	16	380	200	330	22	7.5
25 × 2000	25	2000	20	380	200	330	22	7.5
25 × 2500	25	2500	20	410	235	380	30	11
30 × 2000	30	2000	25	410	235	380	30	11
30 × 2500	30	2500	25	460	260	420	37	15
30 × 3000	30	3000	25	480	260	420	37	15
30 × 3200	30	3200	25	510	275	460	45	15
30 × 4000	30	4000	25	590	290	500	45	22
40 × 2000	40	2000	32	460	260	420	37	22
40 × 2500	40	2500	32	520	290	500	55	22
40 × 3000	40	3000	32	560	290	500	55	22
40 × 4000	40	4000	32	660	360	650	75	22
50 × 3200	50	3200	40	660	380	700	75	22
50 × 4000	50	4000	40	780	440	820	90	22
60 × 3000	60	3000	50	710	420	780	90	22
60 × 4000	60	4000	50	840	450	920	110	30
60 × 5000	60	5000	50	940	520	1000	110	30