

Y81系列金属打包液压机 Y81 Series Hydraulic Metal Balers



性能特点

◆Y81系列金属打包液压机可将各种金属边角料(钢刨花、废钢、废铝、废铜、废不锈钢以及报废汽车废料等)挤压成长方体、八角形体、圆柱体等各种形状的合格炉料。即可降低运输和冶炼成本,又可提高出炉速度。
◆该系列打包机主要适用于钢厂、回收加工行业及有色、黑色金属冶炼行业。

Features

Y81 series hydraulic metal balers press the leftover of all kinds of metal material(steel shavings, scrap steel, scrap aluminum, scrap copper, scrap stainless steel) to be qualified furnace in the shape of cuboid, octagon, cylinder and so on, which not only decreases the freight and smelting costs, but also increases the speed of casting. This machine is mainly applicable to steel mills, recycling industries and ferrous metallurgical works.

Y81系列金属打包液压机技术参数 Parameters Of Y81 Hydraulic Metal Balers

型号 Type	公称压力 Nominal Force (KN)	压缩室尺寸 (长×宽×高) Compression (L×W×H) (KN)	包块尺寸(宽×高) Bale size (W×H) (KN)	包块密度 Bale Density (kg/m ³)	生产效率 Capacity (kg/h)	单次循环时间 single cycle time (Sec)	配用功率 Power (KW)	出包操作方式 Bale Discharging Operation
Y81-63	630	1000×600×500	(180-250)×190×190	≥1800	500-1000	90	7.5	翻包/手动操作 Turn-out/hand valve control
Y81-100	1000	1000×600×500	(200-300)×200×200 或八角 (Octagon)	≥1800	1000-1200	120	11	
Y81-125	1250	1200×700×600 1150×700×600	(150-400)×250×250 或八角 (Octagon)	≥1800	1000-1500	120	11或15	
Y81/T-100	1000	1200×600×600	(250-400)×240×240 或八角 (Octagon)	≥1800	1200-1500	120	15	推包/手动操作 Push-out/hand valve control
Y81/T-125 Y81/T-125Z	1250	1200×700×600 1400×700×700	(250-450)×240×240 (250-450)×300×300	≥1800	1500-2000	80	18.5	推包/手动操作, PLC控制 Push-out/hand valve control, PLC control
Y81Q-135	1350	1050×600×600 1300×600×600	(50-300)×600×240	≥1800	1800-2500	150	18.5或22	前出包/手动操作 Forward-out/hand valve control
Y81-150	1500	900×550×500	φ135×500	≥1800	500-800	120	15	人工电动操作 Manual discharging, electric control
Y81-160	1600	1600×1000×800	(400-800)×350×350 (400-800)×400×400	≥1800	2000-3000	150	22	翻包/手动操作 Turn-out/hand valve control
Y81-160A	1600	1600×1000×800	(400-800)×350×350 (400-800)×400×400 或八角 (Octagon)	≥1800	2000-3000	150	22	推包/手动操作 Turn-out/hand valve control
Y81-160B	1600	1600×1000×800	(400-800)×400×400 (400-800)×400×400	≥1800	2000-3000	160	30	
Y81-200A	2000	1600×1000×800	(400-700)×400×400	≥1800	2500-4000	160	30或37	推包/手动操作 Turn-out/hand valve control
Y81-200B	2000	1800×1400×900	(400-700)×400×400	≥1800	2500-4500	160	30或37	
Y81-250A	2500	2000×1400×1200	(400-700)×450×450	≥1800	3500-5000	160	40或80	推包/PLC控制 半自动操作 Push-out/PLC semi-automatic control
Y81-250B	2500	2000×1750×1200	(400-700)×500×500	≥1800	3500-5000	160	80	
Y81-315A	3150	2000×1400×1200	(400-700)×450×450	≥1800	3500-5000	160	80	
Y81-315B	3150	2000×1750×1200	(400-700)×500×600	≥1800	4000-5000	160	60或88	
Y81-400A	4000	2000×1600×1200	(400-700)×500×600	≥1800	5000-6500	160	88	
Y81-400B	4000	2000×2000×1200	(400-700)×500×600	≥1800	5000-7000	160	110	

Q35Y系列液压联合冲剪机 Q35Y SERIES HYDRAULIC MULTI-PURPOSE IRONWORKERS

性能特点

◆采用液压传动,是目前国内联合冲剪机最新产品,能对板材、方钢、圆钢、角钢、槽钢、工钢进行剪切、冲孔、横剪,并配备剪切挡料装置。

Features

With hydraulic driving, the machine is the latest iron worker product in China. The machine is ideal equipment for cutting as well as punching and notching the plain sheet, the square, round and angle bar, channel and joist, etc.



型号 Type	单位 Unit	Q35Y-16	Q35Y-20	Q35Y-25	Q35Y-30
冲压力 Red pressure	T	55	75	115	140
可剪最大板厚 Can cut the maximum thickness	mm	16	20	25	30
板料强度 Sheet strength	N/mm ²	≤450	≤450	≤450	≤450
剪切角 Angle of shear	°	7°	8°	8°	8°
一次行程剪尺寸(厚×宽) Time travel Sheet Size (T×W)	mm	16×250 8×400	20×330 10×480	25×330 16×600	30×355 20×600
滑块行程 Slide stroke	mm	80	80	80	80
行程次数 Taps	次/min	8	8	6	8
喉口厚度 Throat depth	mm	300	355	400	600
冲孔厚度 Punching thickness	mm	16	20	25	26
最大冲孔直径 Max. punching diameter	mm	25	30	35	38
主电机功率 Power of main motor	KW	4	5.5	7.5	11
外形尺寸(长×宽×高) Dimension (L×W×H)	mm	1640×730×1770	1860×800×1900	2350×960×2090	2680×1040×2300