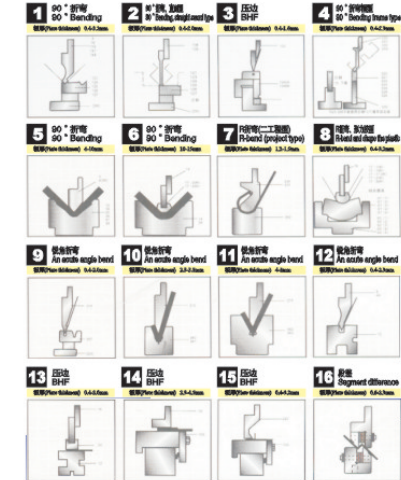


横剪生产、校平、剪切生产线

CROSS-CUT PRODUCTION LINE FOR PRODUCTION PROOF AND CUTTING



刃模具系列 CUTTER TOOL AND MOULD



该系列生产线用于将不同规格的卷材，经过开卷、校平、剪切所需长度和宽度的平整板材。该生产线布线合理，操作方便，自动化程度高，可加工各种冷轧和热轧卷板、硅钢板、不锈钢板、铝板及电镀后或涂装后的各类金属板材，适用于汽车、集装箱、家电、食品包装、建材等金属板材加工行业，该生产线主要由上料小车、单或双支撑开卷机、初校机、精校机、切边机、堆垛装置、伺服传动系统等组成，同时在各机械之间配有摆动式中间桥、牵引装置、纠偏装置等。

该生产线具有高效定尺剪切板材之功能，可将各种卷板材料经开卷、整平、定尺、分条，同时剪切不同规格的板材，连续剪切后各种规格板材分类堆放整齐，对于大量使用不同规格板材的企业，能够显著地增加产量、降低成本、保证质量、提高生产效率，是现代企业必不可少的高效加工机械。

The series production line is used to process rolling material to plan sheet with required length and width through opening roll, planning and shearing. The production line with reasonable wiring, simple operation and high automation degree can process various cold and hot rolled plates silicon steel material, stainless steel plate, color plate, aluminum plate and various electroplated or coated metal sheet, which is suitable for metal sheet processing industries such as motor, container, household appliance, food package and building material etc. The production line is composed of charging trolley, single or double support roll opening machine, coarse planning machine, fine planning machine, edge cutting machine, stacking machine and servo drive system etc. And equipped with swing type intermediate bridge, dragging device and deflection correcting device etc.

The production line with efficiently fixed ruler shearing sheet function can shear various rolling material to various sheets through roll opening planning, fixing ruler and stripe dividing. Various sheared sheets can be stacked as classified, which can largely increase output, cut down cost ensure quality and improve production efficiency for enterprises which use large amount of various size sheets. Therefore the production line is necessary processing machinery with high efficiency for modern enterprises.

规格 Specification	名称 Name	剪切最大板宽 Cut the largest Plate width	剪切最大板厚 Shear maximum thickness	剪切长度范围 Cutting length range	剪切精度 Cutting precision	整平轮数量 The number of the square wheel	整平轮外径 Leveling wheel outer diameter	最大分条数目 The maximum number of sub-section	送料速度 Feeding speed	主电机功率 Power of main motor
HT44QK-1.5 × 1500		1500	1.5	10.0-999.9	± 0.05	≥ 5	110	4	35000	11
HT44QK-2.0 × 1350		1350	2.0	10.0-999.9	± 0.05	≥ 5	125	4	30000	11
HT44QK-3 × 1600		1600	3.0	10.0-999.9	± 1.0	≥ 5	135	4	25000	22
HT44QK-3 × 1200		1200	3.0	10.0-999.9	± 1.0	≥ 5	135	4	20000	22
HT44QK-1.5 × 1600		1600	5.0	10.0-999.9	± 1.0	≥ 5	180	2	25000	22

