

## 共板法兰机 Total board flange machine

### 共板法兰机

本机是我公司根据国内外通风、空调等板金加工的要求，专门研发的一款高效、耐用的成型的机械。该设备加工的骨形能方便的将风管端口加工成连体漂亮的法兰形状。为风管加工节省大量的人工及材料是目前最高档风管制作的理想设备。



This machine is my company according to domestic and international well ventilated, air condition etc. Plank gold process of request, specialized development of 1 efficiently, the heavy duty model of machine. should equipments process of bone form ability convenience of breeze tube the port process connect body beautiful method orchid shape. Process for the breeze tube economical a great deal of of artificial and material be an upscale breeze currently control make of ideal equipments.

## 无需铆接 安装快捷

## 密封性好 质优价廉

Free of riveting, fast and convenient installation, fine sealing performance, high quality and substantial price



### 主要参数 Main parameters

型号 Model	电机功率(KW) Motor	加工板厚(mm) Thickness	重量(kg) Weight	外形尺寸(mm) 长×宽×高 Size(L.W.H)
LTA-10	2.2	0.6~1.0	984	3520×750×830
LTA-12	3.0	0.8~1.2	1060	3550×780×890

注：安装用的角码及模具另配 Note: mould used in installation need equip separtately.

## Y41系列单柱校正压装液压机

Y41 series of single-column correction pressure mounted hydraulic press

Y41系列单柱校正压装液压机，是一多功能的中小型液压机，适宜和于轴类零件、型材的校正和轴套类零件的压装。同时也能完成板材零件的弯曲，压印、套形、简单零件的拉伸等工艺动作，也可用于压制要求不很严格的粉末，塑料制品。

Y41系列产品适用于机床、内燃机，轻纺机械、轴类、轴承、洗衣机、汽车电机、空调电机、电器军工企业、三资企业装配流水线等行业使用。

我厂技术力量雄厚，对用户的各种要求(如技术参数，规格、吨位等)均能满足。

设备选配项目：安全光幕，安全防护网，风冷却器，方压头，压力传感器，位移传感器，PLC，触摸屏。

Y41 series of single-column correction pressure mounted hydraulic press, is a multi-functional small and medium-sized hydraulic machine, suitable for shaft parts.

Press-fit the profile correction and sleeve parts. Also able to complete the bent sheet metal parts, stamping, shaped, Simple parts and stretching process action can also be used to suppress the less stringent requirements powder, plastic products.

Y41 series of products are suitable for machine tools, internal combustion engines, textile machinery, shafts, bearings, washing machines, car motor, Air-conditioning motors, electrical appliances and military enterprises, foreign-funded enterprises assembly line industries.

I plant strong technical force, (eg, technical parameters, specifications, tonnage, etc.) can meet the various requirements of users.

Equipment Optional items: safety light curtains, safety nets, air coolers, square head, pressure sensors, displacement Sensors, PLC, touch screen.



型号 Type	单位 Unit	1T	1.6T	2.5T	4T	6.3T	10T	16T	25T	40T	63T	100T	160T	250T
公称力 Nominal force	KN	10	16	25	40	63	100	160	250	400	630	1000	1600	2500
液体最大工作压力 Liquid maximum working pressure	Mpa	4.2	5.1	4.4	5.6	5.1	8.1	13	20.3	19.9	16.5	26.3	19.9	25
滑块下平面距工作台面最大距离	mm	300	300	300	390	450	500	550	600	700	800	800	900	900
滑块最大行程 The maximum distance of the slider under the plane away from the work surface	mm	120	160	160	200	250	300	350	350	400	500	500	500	500
滑块下行速度 Slider downlink speed	mm	60	44	42	35	48	45	48	48	33	36	36	24	23
滑块回程速度 Slider to return speed	mm	82	75	70	58	75	100	115	115	94	84	84	65	55
喉深 Throat depth	mm	160	160	160	160	220	220	280	280	300	300	300	325	325
工作台尺寸 Table size	前后 around	mm	300	300	300	420	420	480	480	550	600	600	600	600
	左右 About	mm	400	400	400	400	500	550	550	700	800	800	900	900
工作台距地面高度 Bench from the ground level	mm	700	700	700	700	700	700	700	700	700	700	700	700	700
落料孔径 Drop-feed aperture	mm	30	70	70	70	80	80	100	100	100	100	100	100	120
油泵名称 Pump name	中高压叶片泵 High pressure vane pump							压力补偿变量轴向柱塞泵 Pressure compensation variable axial piston pump						
电机功率 Motor Power	Kw	1.1	1.1	1.5	3	3	3	5.5	5.5	5.5	7.5	7.5	11	15
机床外形尺寸 Overall dimensions of machine	前后 around	mm	720	725	725	750	1000	1000	1140	1200	1310	1500	1590	1787
	左右 About	mm	560	560	560	585	600	650	730	755	805	850	880	2000
	地面上高度 Overall height	mm	1450	1450	1540	1630	1675	1800	1950	2100	2200	2310	2500	2660
总重量(约) Total weight (approx.)	Kg	250	250	350	500	750	1000	1500	2000	2500	3500	4500	18000	18000