

## QC12K系列数控液压摆式剪板机

QC12K SERIES HYDRAULIC CNC PENDULUM PLATE STEARS

### 性能特点

- ◆主机装配剪板机专用数控系统;
- ◆后挡料位置实时显示;
- ◆多步编程功能, 后挡料自动运行连续定位, 实现后挡料位置的自动调节;
- ◆剪切计数功能, 实时显示剪切数量, 断电记忆后挡料位置、程序及参数;
- ◆采用进口滚珠丝杆、直线导轨、确保了定位精度, 机器加工精度更高。

### Features

- 1.The mainframe is fitted with numeric-control system special for shearing machines.
- 2.The position of rear stopper is displayed in a real-time manner.
- 3.Multi-step programming function is available and the rear stopper is able for automatic operation and continuous positioning, to achieve an automatic adjustment for position of rear stopper.
- 4.It is provided with counting function for shearing, to display the shearing numbers in a real-time manner, able for power-failure memory of position of rear stopper, procedures, and parameters.
- 5.Imported ball bearing lead screw and linear guide rail are used, to ensure the positioning precision, so that the processing precision of machine is higher.



### 机器结构示意图 MACHINES SCHEMATIC DIAGRAM

- 1、油箱、液压集成块 Oil Tank Hydraulic Block
- 2、带有高强度钢丝的对线装置 Shadow Light with Piano Wire for Fine Gauging
- 3、摆臂 Swing Board
- 4、控制台 Control Board
- 5、主油缸 Main Cylinder
- 6、快速回程油缸 Rapid Return Cylinder
- 7、安全防护装置 Barrier Guard
- 8、后挡料电机 Backgauge Motor
- 9、喉口 Throat
- 10、电机带动的后挡料 Powerde Back Stop

